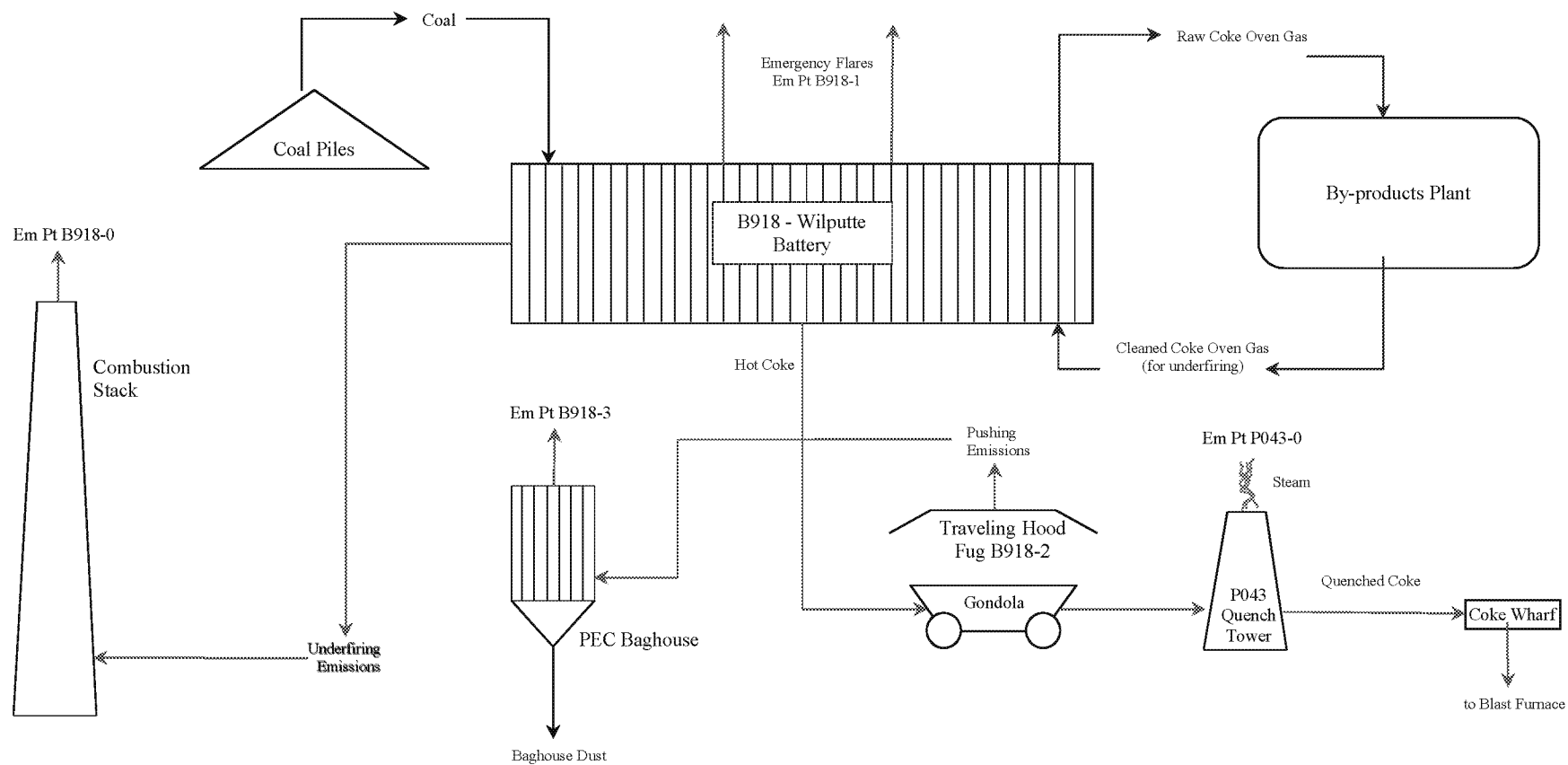


By: Stephen J. Washburn, PE
 Chkd By: _____
 Date: _____

Detailed Process Flow Diagram for Wilputte Coke Plant

AKSteel
 Middletown Works



Permit ID Codes utilized